





### Pumps HR(SS304) & HRI(SS201) (3")

The HR & HRI solar borehole range are manufactured with a permanent magnet, brush-less motor technology that generates better efficiency and performance. This product is ideal for application in remote arid areas with limited or unreliable power supply. The compact and lightweight design, ensures that these units are suitable for mobile applications.

#### **Product Feature:**

- Permanent magnet, brush-less motor, saving energy and offering maximum efficiency.
- NSK bearing with alloy mechanical seal.
- Intelligent water shortage protection.
- MPPT function offers higher utilization rate of solar energy.
- Automatic Stop | Start.
- Soft start protection.
- Over current protection.

Max Water Submersion Depth: 50m
Max Flow: 1600L/h
Max Head: 180m
Pump Isolation IP68

Motor Speed 500 - 4000rpm

Discharge 20mm

Power` 210 - 1200watt Voltage DC24 - DC72

#### **Application:**

Suitable for installations in boreholes, wells, rivers, dams and tanks with minimum ID Ø 80mm.

#### **Working Conditions:**

- Non-corrosive water with a volume ratio of sand content not exceeding 1% and the particle size not exceeding 0.5mm.
- HRI Series not recommended for brackish water.

Max pumped liquid temperature: 40°C
 PH capability: 6.5 - 8.5
 Max control box temperature: 60°C

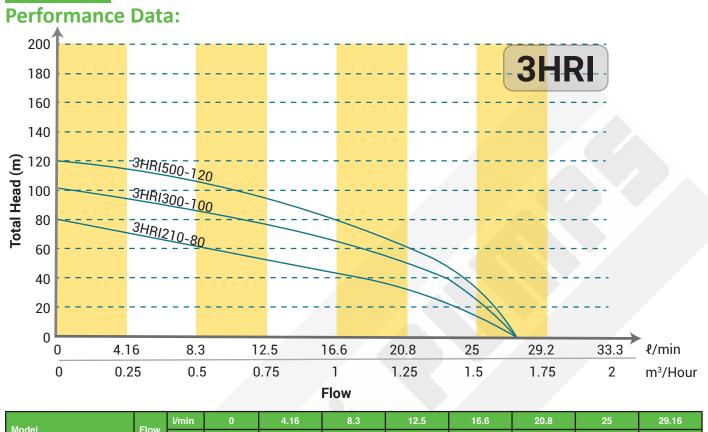
#### **Technical Summary:**

MODEL	DC MOTOR VOLTAGE (V)	MAX INPUT DC V.O.C (V)	MAX INPUT AMPERAGE	POWER (WATT)	MAX FLOW (m³/h)	MAX HEAD (m)	OUTLET (INCH)	CABLE SIZE
3HRI210-80	24	48	17	210	1.6	80	3/4"	3 Core 2.5mm²
3HRI300-100	48	96	17	300	1.6	100	3/4"	3 Core 2.5mm²
3HRI500-120	48	96	17	500	1.6	120	3/4"	3 Core 2.5mm²

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3HR500-120	48	96	17	500	1.6	120	3/4"	3 Core 2.5mm²
3HR750-140	72	144	17	750	1.6	140	3/4"	3 Core 2.5mm²
3HR1200-180	72	144	17	1200	1.6	180	3/4"	3 Core 2.5mm²



## Pumps HRI(SS201) 3"



Model	Flow	l/min	0	4.16	8.3	12.5	16.6	20.8	25	29.16
Wodel	FIOW	l/hour	0	250	500	750	1000	1250	1500	1750
3HRI210-80		0	80	75	65	55	43	30	18	0
3HRI300-100		HEAL	100	95	85	78	65	45	27	0
3HRI500-120		Ξ	120	110	105	90	75	60	30	0

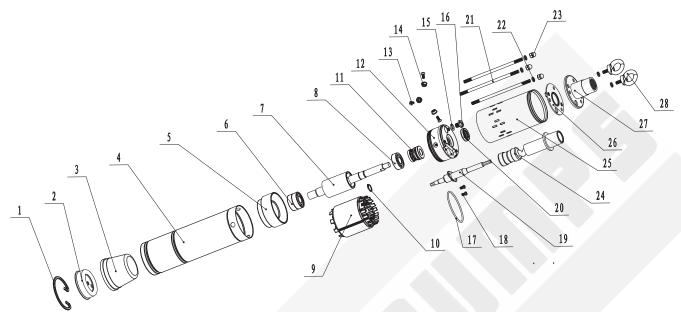
#### **Included in Kit:**

PUMP & MOTOR	CONTROL BOX	PUMP PROBE	LEVEL PROBE	SWAGE NIPPLE	ROTOR SET	CLAMP
<u> </u>						
HEAT SHRINK	HEAT SHRINK	SEALANT TAPE	PVC TAPE	THREAD TAPE	MOUNTING BOLTS	FUSE
3			5m RVG TAPE 18mm		1111	(1) M
FERRULE	SNAP HOOK	ALLEN KEY	LUG	SCREW DRIVER	BRACKET SCREWS	BRACKET
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## Pumps HRI(SS201) 3"

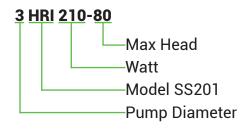
#### **EXPLODED VIEW:**



No	Part	Material	QTY
1	MOTOR BASE CIRCLIP	IRCLIP 304SS	
2	MOTOR BASE	304SS	1
3	BLADDER	NBR	1
4	MOTOR CASING	SS201	1
5	воттом сниск	ALU	1
6	BEARING	NSK	2
7	ROTOR		1
8	BEARING	NSK	1
9	STATOR		1
10	CIRCLIP		1
11	MECHANICAL SEAL	CAR/CER	1
12	OIL CYLINDER	SS201	1
13	SCREW	SS304	3
14	SEAL RING	SS304	1
15	GASKET	NBR	1

No	Part	Material	QTY		
16	SCREW	SS304	1		
17	O RING	NBR	1		
18	SCREW	SS304	1		
19	CABLE GLAND		1		
20	OIL SEAL	NBR	2		
21	SCREW	SCREW SS304			
22	SPRING WASHER	SS304			
23	SCREW	SS304	3		
24	HELICAL ROTOR		1		
25	PUMP CASING	SS201	1		
26	COVER	SS201	1		
27	OUTLET	SS201	1		
28	HANGER	SS201	1		

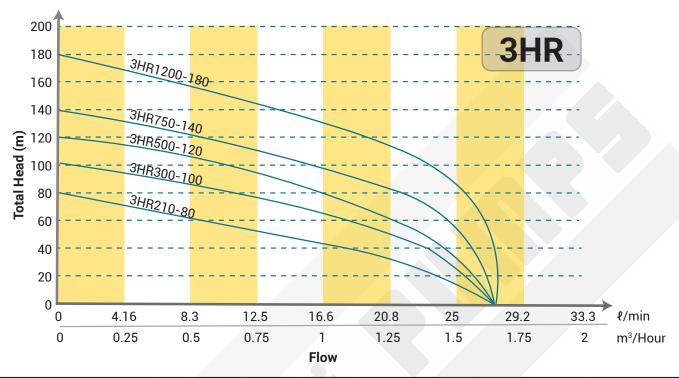






## Pumps HR (SS304) 3"

#### **Performance Data:**



Model	Flow	l/min	0	4.16	8.3	12.5	16.6	20.8	25	29.16	33.33
Wodei	FIOW	l/hour	0	250	500	750	1000	1250	1500	1750	2000
3HR210-80			80	75	61	50	42	31	19	0	
3HR300-100		_	100	95	85	78	65	50	28	0	
3HR500-120		HEAD	120	110	105	95	80	60	35	0	
3HR750-140		_	140	130	120	110	95	85	55	0	
3HR1200-180			180	168	155	145	130	110	85	0	

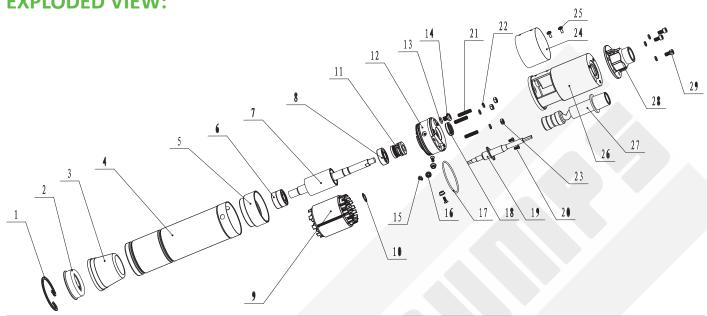
#### **Included in Kit:**

PUMP & MOTOR	CONTROL BOX	PUMP PROBE	LEVEL PROBE	SWAGE NIPPLE	ROTOR SET	CLAMP
HEAT SHRINK	HEAT SHRINK	SEALANT TAPE	PVC TAPE	THREAD TAPE	MOUNTING BOLTS	FUSE
3			5m RVG TAPE 18mm		1111	(1) M
FERRULE	SNAP HOOK	ALLEN KEY	LUG	SCREW DRIVER	BRACKET SCREWS	BRACKET
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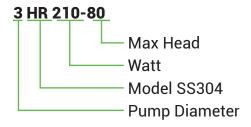
### **EXPLODED VIEW:**



No	Part	Material	QTY
1	MOTOR BASE CIRCLIP	304SS	1
2	MOTOR BASE	304SS	1
3	BLADDER	NBR	1
4	MOTOR CASING	SS304	1
5	воттом сниск	ALU	1
6	BEARING	NSK	2
7	ROTOR		1
8	BEARING	NSK	1
9	STATOR		1
10	CIRCLIP		1
11	MECHANICAL SEAL	CAR/CER	1
12	OIL CYLINDER	SS304	1
13	GASKET	NBR	1
14	SCREW	SS304	1
15	SCREW	SS304	1

No	Part	Material	QTY		
16	SEAL RING	SS304	3		
17	O RING	NBR	1		
18	OIL SEAL	NBR	1		
19	CABLE GLAND		1		
20	SCREW	SS304	2		
21	SCREW	SS304	1		
22	SPRING WASHER	SS304	6		
23	NUTS	NUTS SS304			
24	STRAINER	SS304	1		
25	SCREW	SS304	2		
26	PUMP CASING	SS304	1		
27	HELICAL ROTOR		1		
28	OUTLET	SS304	1		
29	SCREW	SS304	3		







### **Control Panel**







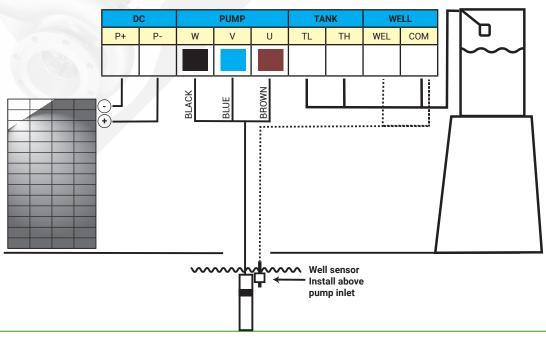
### **Control Panel**

Key	Function
Set	Factory setting. Do not open.
enter	Factory setting. Do not open
Up	RPM setting, to increase the RPM. In the Error State the key is used to turn the error display On or Off.
Down	RPM setting, to decrease RPM
Swit ch	In operation status this key is used to display the different values:  Voltage   Speed   Current   Power
On/off	Power button - Switch unit On and Off manually.

#### **Control Parameters:**

Model	Pump Voltage	Max Input Current (A)	VOC (V)	Operating Voltage Range	Operating Temperature
CN24	24V	17	48V	21 - 48	-15°C - 60°C
CN48	48V	17	96V	42 - 96	-15°C - 60°C
CN72	72V	17	144V	63 - 144	-15°C - 60°C

### Wiring Diagram:





### Control Panel

#### **Error Codes:**

No	Code	Description	Cause	Solution	Recovery process		
1	P0	Unit over-current	Incorrect motor voltage. UVW short circuit connection.	Replace with correct specification. Rewire according to diagram.	Automatically after 30sec.		
2	P43	Phase protection	UVW open circuit.	Rewire according to diagram and ensure all wires are secured properly.	Automatically after 30sec.		
3	P46	Operating protection	Incorrect motor cable Length.  Pump bearing stuck.	Replace with correct specification.  Decrease length or replace with larger diameter cable. (See Cable chart)  Return unit to supplier for evaluation and repair.	Automatically after 30sec.		
4	P49	Software over-current	Pump bearing stuck. UVW short circuit connection.	Return unit to supplier for evaluation and repair. Rewire according to diagram and ensure all wires are secured properly.	Automatically after 30sec.		
5	P50	Low voltage protection	Low input voltage.	Check panel wiring and ensure panels provide sufficient voltage according to pump specification.	Immediately		
6	P51	High voltage protection	Input voltage too high.	Check panel wiring and ensure panel voltage specification meets pump requirement.	Immediately		
7	P48	Dry-run protection	Water level below inlet of pump. Air trapped in pipework.	Lower the pump or wait until well refills. Switch unit off and wait for 30seconds.	Unit will automatically start after 30minutes.		
8	P60	High temperature protection	High temperature protection.	Temperature of controller more than 90°C.	Unit will automatically start after temperature has stabilised.		
9	E8	Current sampling failure		Switch power off and restart after 30 seconds.	Restart unit to clear error.		
10	PL	Power shortage	PV Panel not receiving sufficient sunlight. PV Panels not wired correctly.	Unit will start up automatically as soon as sky clears.  Check wiring and ensure that it is correct according to wiring diagram.	Unit will restart automatically after 30 seconds the first 5 times, there after it will restart after 30 minutes.		
11	ALARM	Reverse wiring protection		Switch power off and rewire according to wiring diagram.	Alarm will not go off once wiring has been rectified.		

### **DC Cable Chart: PV Panel to Control Box**

Unit	Cable Length (m)											
Voltage	15	30	45	60	75	90	105	120	135	150	175	200
24V	4mm²	6mm²	10mm²	16mm²	16mm²	25mm²	25mm²	35mm²	35mm²	35mm²	50mm²	50mm²
48V	2.5mm²	4mm²	6mm²	10mm²	10mm²	16mm²	16mm²	25mm²	25mm²	25mm²	35mm²	35mm²
72V	2.5mm²	4mm²	6mm²	10mm²	10mm²	10mm²	10mm²	16mm²	16mm²	16mm²	25mm²	25mm²
96V	2.5mm²	2.5mm²	4mm²	4mm²	6mm²	6mm²	10mm²	10mm²	10mm²	10mm²	16mm²	16mm²
110V	2.5mm²	2.5mm²	4mm²	4mm²	6mm²	6mm²	10mm²	10mm²	10mm²	10mm²	16mm²	16mm²

### **AC Cable Chart: Control Box to Pump**

		CABLE DIAMETER							
Watt		1.5 mm <sup>2</sup>	2.5 mm <sup>2</sup>	4 mm <sup>2</sup>	6 mm <sup>2</sup>	10 mm²	16 mm²	25 mm <sup>2</sup>	
210	CABLE LENGTH	111	185	295					
300		80	133	211	315				
500		80	133	211	315				
750		58	96	153	229	377			
1200		34	57	92	137	228			